

Date: Tuesday, 29/07/2008 1:39:13 PM
 User: Melanie Fauteux

Process Sheet

ASAP

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MOUNTING BRACKET
 Job Number : 40775
 Estimate Number : 10612
 P.O. Number :
 This Issue : 29/07/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D33671
 First Issue : / / Type : SMALL /MED FAB Drawing Number : D3367 REV. A
 Previous Run : 38179 Project Number : N/A
 Material : A
 Due Date : 05/08/2008 Qty: 20 Um: Each
 Written By :
 Checked & Approved By : mf, 08-07-29
 Comment : Est: A 05.02.09 New issue KJ/JLM
 Est Rev:B 06-08-08 Now On WaterJet JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1010S125 1010-1025 sheet .125



Comment: Qty.: 0.0193 sf(s)/Unit Total: 0.3864 sf(s)
 1010-1025 sheet .125
 (M1010S.125)
 Batch: 108336

SAD 08/07/31

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3367
 Dwg Rev: A
 Prog Rev: A

SAD 08/07/31

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 08/07/31

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

SAD 08/07/31 (120)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Deburr

E/SAD 08/07/31 (20)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



PD →

Comment: NC BRAKE

Form as per Dwg D3367

08/07/31 (19)

7.0

QC5

INSPECT WORK TO CURRENT STEP



counted

Comment: INSPECT WORK TO CURRENT STEP

08/07/31 (19)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

08/07/31

9.0

QC21

FINAL INSPECTION/W/O RELEASE



(19)

Comment: FINAL INSPECTION/W/O RELEASE

08/05/08


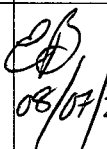


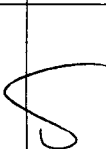
Job Completion



08.08.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

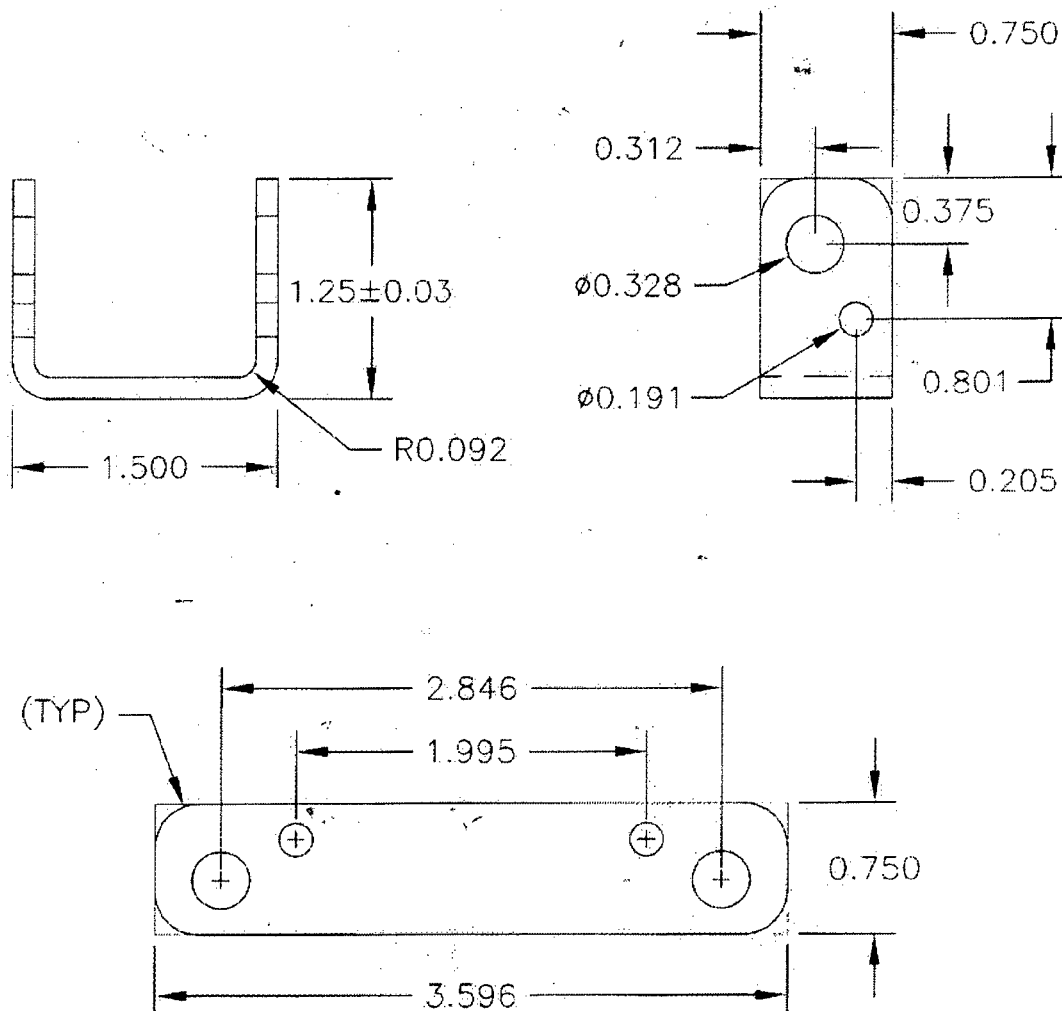
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 08/05/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/03/08	# 600	one part scrap. Dim. 1.250" bend is at an angle and out of bl. R.C. first time making part.		Scrap and destroy. No Reuse Qty (X1)	 08/07/31	 08/07/31		 08/07/31

NOTE: Date & initial all entries



DESIGN #1	DRAWN BY #1	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #1	APPROVED #1	DRAWING NO. D3367	REV. A SHEET 1 OF 1
DATE 04.12.07		TITLE MOUNTING BRACKET	SCALE 1:1
A	04.12.07	NEW ISSUE	



D3367-1 NOTES

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR
CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK)
(DART REF. M1010-S11GA)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

04.12.16

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